

**IROC SYSTEMS CORP TO ACQUIRE ADDITIONAL  
EQUIPMENT FROM KEY ENERGY SERVICES, INC.**

**IROC TO ADD JAMIE BILUK AND GRANT FAGERHEIM  
TO THE BOARD OF DIRECTORS**

Calgary, AB/June 2, 2005/ Tom Alford, President and CEO of IROC Systems Corp. ("IROC" or the "Company") (TSX Venture Exchange: "ISC") announced today that IROC has entered into an agreement with Key Energy Services, Inc. ("Key") of Midland, Texas to acquire six (6) equipment packages from Key. The equipment acquired includes refurbished Skytop 42-10 drawworks and power transmission units that will form the basis for six (6) new service rigs to be constructed for IROC at Care Industries Inc. in Red Deer, Alberta. It is expected that two (2) equipment packages will be delivered by Key to IROC by the middle of June 2005, with two (2) more packages to be delivered by the middle of August, 2005 and the remaining two (2) packages to be delivered by the middle of October, 2005.

The purchase price for each equipment package is \$152,900 US for an aggregate purchase price of \$917,400 US, which amount will be converted at an agreed exchange rate of 1.2471 to approximately \$1,144,089.54 CDN, which will be paid by the way of the issuance of 547,411 common shares of IROC at a deemed issuance price of \$2.09 per share. Key currently owns 7,537,020 common shares of IROC which represent approximately 25.45% of IROC's issued and outstanding shares.

It is anticipated that the closing of the transaction will be on or before June 15, 2005.

Mr. Alford commented that "the additional equipment will enable IROC to expand its presence in the Central and Eastern Alberta markets. These packages, combined with our access to the manufacturing time slots, will continue the development of Eagle Well Servicing Corp. as a provider of the most modern fleet of service rigs in Western Canada.

Dick Alario, President and Chief Executive Officer of Key commented that "the IROC management team continues to demonstrate that it can execute its growth plan and we are extremely pleased that through IROC, we can participate in the strong Canadian market."

The completion of the transaction is subject to a number of conditions, including but not limited to, the prior receipt of all required regulatory approvals including the acceptance of the TSX Venture Exchange.

IROC also announced today that at the Annual and Special Shareholders Meeting held on June 2, 2005, shareholders voted to approve the addition of Jamie Biluk and Grant Fagerheim to the IROC Board of Directors.

IROC also announced today that it has granted options to the purchase 225,000 common shares of IROC to three (3) of the outside directors of IROC pursuant to the Company's Stock Option Plan. The options will vest over two (2) years and will have an exercise price of \$2.09 per share.

**About IROC Systems Corp.**

IROC Systems Corp. is an Alberta based oilfield services company that has provided equipment and personnel in the area of downwind air quality monitoring and safety services to the energy sector since 1982. IROC has developed key technologies to address remote air quality monitoring, designed and deployed new air breathing systems and provides a full line of safety services for drilling, completion, production and plant shut down operations. Additionally, IROC operates service rigs across Central and Southern Alberta through its wholly owned subsidiary Eagle Well Servicing Corp., and is active in the area of environmental remediation and reclamation through its subsidiary Canstar Environmental Corp.

**FOR FURTHER INFORMATION PLEASE CONTACT:**

**IROC Systems Corp.**

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Forward Looking Information

This new release contains forward looking information. Implicit in this information, particularly in respect of the closing of the transaction discussed herein and the expected increase in revenues streams resulting therefrom, although considered reasonable by IROC at the time of preparation, may prove to incorrect. These forward looking statements are based on certain assumptions that involve a number of risks and uncertainties and are not guarantees of future performance. Actual results may differ material as a result of changes in IROC's plans, changes in commodity prices, general economic, market and regulatory and business conditions as well as other risks associated with the oil and gas generally. There is no guarantee by IROC that actual results achieved will be the same as those forecasted.

**COMPLETION OF THIS TRANSACTION IS SUBJECT TO A NUMBER OF CONDITIONS, INCLUDING BUT NOT LIMITED TO TSX VENTURE EXCHANGE ACCEPTANCE. THERE ARE NO ASSURANCES THAT THE TRANSACTION WILL BE COMPLETED AS PROPOSED OR AT ALL.**

**THE TSX VENTURE EXCHANGE HAS IN NO WAY PASSED ON THE MERITS OF THE PROPOSED TRANSACTION AND HAS NEITHER APPROVED NOR DISAPPROVED THE CONTENTS OF THIS PRESS RELEASE.**